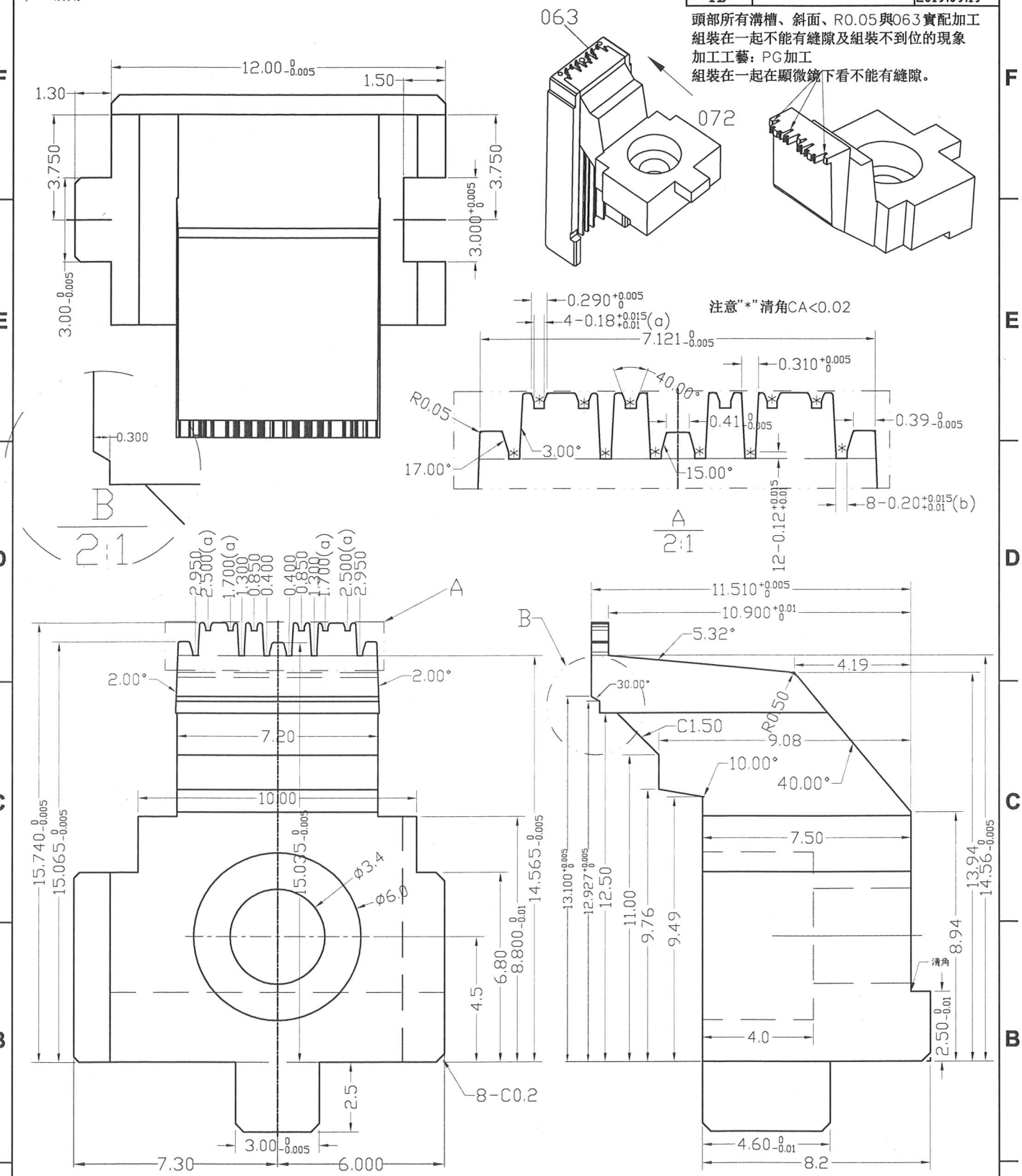
技術要求：

1,"*"清角CA<0.02

REV.	ECN NO. / DESCRIPTION	DATE
1D		2019.09.19

頭部所有溝槽、斜面、R0.05與063實配加工
組裝在一起不能有縫隙及組裝不到位的現象
加工工藝：PG加工
組裝在一起在顯微鏡下看不能有縫隙。



GENERAL TOLERANCES UNLESS SPECIFIED		MATERIAL	PART NO.	CAYMAN MOULD TECH. CO.,LTD
LINEAR	ANGLE	VIKING	BUSB1928	
.X ±0.05	X.°±1°	FINISH HRC52~54°	APPROVED BY	TITLE TYP-C CH-1.4 DIP BODY SLIDER CORE
.XX ±0.01	.X°±0.5°	UNITS MM	CHECKED BY	DWG NO. 072
.XXX ±0.005	.XX°±0.1°	SIZE A4 / Q'TY 10	DRAWN BY 2019.09.19	SHEET 1/1 / SCALE 7 : 1 / REV 1D
.XXXX ±0.002	.XXX°±0.05°			